

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

EML, LLC 998 Elm Hill Pike, Nashville, TN 37210

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional, Electrical, Mechanical, Mass, Force, and Weighing Devices, Thermodynamic, and Time & Frequency Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Initial Accreditation Date:

Issue Date:

Expiration Date:

August 23, 2018

June 20, 2023

June 30, 2025

Accreditation No:

Certificate No.:

Tracy Szerszen

President

100190

L23-482

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Micrometers FO	Up to 20 in	$(58 + 15L) \mu in$	Gage Blocks & Optical Flats
	20 in to 48 in	(187 + 37L) µin	CP-004 B89.1.13
Calipers FO	Up to 20 in	(573 + 9L) μin	Gage Blocks & Accessory Kit
	20 in to 48 in	(577 + 36L) µin	CP-010
Height Gages (excluding	Up to 20 in	(215 + 15L) μin	Gage Blocks
Height Masters) FO	20 in to 48 in	(225 + 30L) µin	Surface Plate
Depth Gages FO	Up to 20 in	(116 + 15L) μin	- CP-005 CP-009
Linear Indicators-Digital and Test Indicators FO	Up to 4 in	(115 + 2L) μin	CP-009 CP-007 ASME B89.1.10M
Taper Gages FO	1 mm to 15 mm	0.001 mm	Height Gage Test Indicator; GIDEP
Rulers FO	Up to 48 in	(500 + 18L) μin	Caliper & Range Extender CP-021
Surface Plates - Flatness FO	Up to 96 in x 48 in	(12 + 3.9DL) μin	Mahr-Federal electronic level system ASME B89.3.7
Cylindrical Gages- Plugs, Pins FO	Up to 4 in	$(58 + 0.7D) \mu in$	Gage Blocks, Linear Measuring Machine
Cylindrical Gages- Rings FO	0.5 in to 4 in	$(58 + 0.7D) \mu in$	ASTM B1 Standards
Thread Plugs- Major Diameter FO	Up to 4 in	(25+1.4D) µin	CP-006
Thread Plugs- Pitch Diameter FO	4 TPI to 80 TPI	(74+0.5D) µin	Three wire method ASTM B1 Standards
Length Standards FO	Up to 20 in	(202+8.6L) μin	Gage Blocks, Linear Measuring Machine, Height Gage GIDEP
Optical Comparator- X, Y Axis Accuracy FO	Up to 15 in	(130 + 4.6L) µin	Glass Masters CP-018
Optical Comparator-	10X, 20X, 31.25X, 50X,	0.016 % of	Magnification Master
Magnification FO	62.5X, & 100X	magnification	CP-018
Optical Comparator- Angle FO	30°	33 s	Angle Block CP-018
	45°	20 s	CF-018
	60°	3 min/4 s	
	90°	1 min/6 s	
Angle – Protractor FO	0.25° to 10°	3 min/58 s	Sine Plate/Gage Blocks
	10° to 90°	39 min/36 s	GIDEP
CMM Linear Displacement FO	Up to 700 mm	$(7.3 + 0.065L) \mu m$	Checkmaster ASME B89.4.10360.2
CMM Volumetric Accuracy FO	Up to 600 mm		Ball Bar ASME B89.4.1-2000 ASME B89.4.10360.2





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Dimensional

Bimensional			
MEASURED INSTRUMENT, QUANTITY	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
CMM Repeatability FO	25.4 mm	4.8 μm	Calibration Sphere
			ASME B89.4.1-2000
			ASME B89.4.10360.2

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output	10 mV to 100 mV	$13 \mu V/V + 8.8 \mu V$	Fluke 5500A
DC Voltage FO	0.1 V to 1 V	$12 \mu V/V + 3.4 \mu V$	GIDEP
	1 V to 10 V	12 μV/V + 40 μV	
	10 V to 100 V	13 μV/V + 66 μV	
	100 V to 1 000 V	18 μV/V + 65 μV	
Equipment to Measure	10 mV to 100 mV	$6.8 \mu\text{V/V} + 0.86 \mu\text{V}$	HP 3458A
DC Voltage FO	0.1 V to 1 V	$6 \mu V/V + 0.8 \mu V$	GIDEP
	1 V to 10 V	$6.7 \mu\text{V/V} + 1.3 \mu\text{V}$	
	10 V to 100 V	$7 \mu V/V + 32 \mu V$	
	100 V to 1 000 V	$7.8 \mu\text{V/V} + 59 \mu\text{V}$	
Equipment to Measure HV DC Voltage FO	(1 to 20) kV	1.1% of Reading	Fluke 80K-40 & HP 3458A GIDEP
Equipment to Output	Up to 3.3 mA	83 μA/A + 26 nA	Fluke 5500A
DC Current FO	3.3 mA to 33 mA	69 μΑ/Α + 0.3 μΑ	GIDEP
	33 mA to 330 mA	62 μΑ/Α + 0.91 μΑ	
	0.33 mA to 2.2 mA	0.016 % of Reading + 15 μA	
	2.2 mA to 11 mA	0.047 % of Reading + 0.14 mA	
Equipment to Output DC Current Clamp-On Only FO	Up to 550 A	0.3 % of Reading + 65 mA	Fluke 5500A/coil GIDEP
Equipment to Measure DC Current FO	100 □A to 1 A	0.57 □A	HP 3458A & Load GIDEP
Equipment to Measure	10 μA to 100 μA	20 μA/A + 0.67 nA	HP 3458A
DC Current FO	0.1 mA to 1 mA	17 μA/A + 5.4 nA	GIDEP
	1 mA to 10 mA	41 μA/A + 37 nA	
	10 mA to 100 mA	$37 \mu A/A + 0.43 \mu A$	
	0.1 A to 1 A	98 μΑ/Α + 9.9 μΑ	





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output DC Resistance FO	0.1 Ω to 11 Ω	0.046 % of Reading + 0.008 Ω	Fluke 5500A
	11 Ω to 33 Ω	0.031 % of Reading + 0.015 Ω	GIDEP
	33 Ω to 110 Ω	0.012% of Reading + 0.015Ω	
	110 Ω to 330 Ω	$74 \mu\Omega/\Omega + 0.15 \Omega$	
	0.33 kΩ to 1.1 kΩ	$76 \mu\Omega/\Omega + 0.06 \Omega$	
	1.1 kΩ to 3.3 kΩ	$83 \mu\Omega/\Omega + 0.06 \Omega$	
	3.3 kΩ to 11 kΩ	$76 \mu\Omega/\Omega + 0.6 \Omega$	
	11 kΩ to 33 kΩ	$60 \mu\Omega/\Omega + 0.6 \Omega$	
	$33 \text{ k}\Omega \text{ to } 110 \text{ k}\Omega$	$86 \mu\Omega/\Omega + 6 \Omega$	
	110 kΩ to 330 kΩ	$76 \mu\Omega/\Omega + 6 \Omega$	
	$0.33~\mathrm{M}\Omega$ to $1.1~\mathrm{M}\Omega$	0.01 % of Reading + 55 Ω	
	1.1 MΩ to 3.3 MΩ	0.012 % of Reading + 55 Ω	
Equipment to Output	$3.3~\mathrm{M}\Omega$ to $11~\mathrm{M}\Omega$	0.033 % of Reading + $0.55 \text{ k}\Omega$	
DC Resistance FO	11 MΩ to 33 MΩ	0.089 % of Reading + $0.55 \text{ k}\Omega$	
	$33 \text{ M}\Omega$ to $110 \text{ M}\Omega$	0.28% of Reading + $5.5 \text{ k}\Omega$	
	110 M Ω to 330 M Ω	2.8% of Reading + $17 \text{ k}\Omega$	
Equipment to Measure	$0.1~\Omega$ to $10~\Omega$	$23 \mu\Omega/\Omega + 50 \mu\Omega$	HP 3458A
DC Resistance FO	10Ω to 100Ω	$9.5 \mu\Omega/\Omega + 0.5 \mathrm{m}\Omega$	GIDEP
	$0.1 \text{ k}\Omega$ to $1 \text{ k}\Omega$	$7.5 \mu\Omega/\Omega + 0.5 \mathrm{m}\Omega$	
	$1 \text{ k}\Omega$ to $10 \text{ k}\Omega$	$8.1 \mu\Omega/\Omega + 5 \mathrm{m}\Omega$	
	$10~\mathrm{k}\Omega$ to $100~\mathrm{k}\Omega$	$9.7 \mu\Omega/\Omega + 50 \mathrm{m}\Omega$	
	$0.1~\mathrm{M}\Omega$ to $1~\mathrm{M}\Omega$	$14 \mu\Omega/\Omega + 2 \Omega$]
	$1 \text{ M}\Omega$ to $10 \text{ M}\Omega$	$29 \mu\Omega/\Omega + 100 \Omega$	
	10 MΩ to 100 MΩ	0.033 % of Reading + 1 k Ω	
	$0.1~\mathrm{G}\Omega$ to $1~\mathrm{G}\Omega$	0.42% of Reading + $10 \text{ k}\Omega$	





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to measure	0.33 nF to 0.49 nF	0.14 % of Reading + 59 pF	Fluke 5500A
Capacitance FO	0.5 nF to 1.09 nF	0.16 % of Reading + 59 pF	GIDEP
	1.1 nF to 3.29 nF	0.22 % of Reading + 59 pF	
	3.33 nF to 10.9 nF	0.38 % of Reading + 59 pF	
	11 nF to 32.9 nF	0.28 % of Reading + 130 pF	
	33 nF to 109.9 nF	0.14 % of Reading + 570 pF	
	110 nF to 329.9 nF	0.05 % of Reading + 5.8 nF	
	330 μF to 1.09 μF	0.14 % of Reading + 5.7 nF	
	1.1 μF to 3.29 μF	0.08 % of Reading + 58 nF	
	3.3 μF to 10.9 μF	0.23 % of Reading + 56 nF	
	11 μF to 32.9 μF	0.11 % of Reading + 580 nF	
	33 μF to 109.9 μF	0.38 % of Reading + 530 nF	
	110 μF to 329.9 μF	0.28 % of Reading + 5.6 μF	
	0.33 mF to 0.33 mF	0.17 % of Reading + 58 μF	
Equipment to Output AC Current (at the listed frequencies) FO			
10 Hz to 20 Hz	0.03 mA to 0.33 mA	0.2 % of Reading + 680 nA	
20 Hz to 45 Hz	0.03 mA to 0.33 mA	0.08 % of Reading + 700 nA	
0.045 kHz to 1 kHz	0.03 mA to 0.33 mA	0.09 % of Reading + 740 nA	
1 kHz to 5 kHz	0.03 mA to 0.33 mA	0.4 % of Reading + 650 nA	
5 kHz to 10 kHz	0.03 mA to 0.33 mA	1.4 % of Reading + 510 nA	



EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output AC Curren	t		Fluke 5500A
(at the listed frequencies) FO			GIDEP
10 Hz to 20 Hz	0.33 mA to 3.3 mA	0.2 % of Reading + 5.5 μA	
20 Hz to 45 Hz	0.33 mA to 3.3 mA	0.05 % of Reading + 5.7 μA	
0.045 kHz to 1 kHz	0.33 mA to 3.3 mA	0.05 % of Reading + 5.7 μA	
1 kHz to 5 kHz	0.33 mA to 3.3 mA	0.2 % of Reading + 5.5 μA	
5 kHz to 10 kHz	0.33 mA to 3.3 mA	0.6 % of Reading + 4.5 μA	
Equipment to Output AC Curren (at the listed frequencies) FO	t		Fluke 5500A/coil GIDEP
10 Hz to 20 Hz	3.3 mA to 33 mA	0.3 % of Reading + 5.1 μA	
20 Hz to 45 Hz	3.3 mA to 33 mA	0.2 % of Reading + 5.7 μA	
0.045 kHz to 1 kHz	3.3 mA to 33 mA	0.1 % of Reading + 5.8 μA	
1 kHz to 5 kHz	3.3 mA to 33 mA	0.3 % of Reading + 5.1 μA	
5 kHz to 10 kHz	3.3 mA to 33 mA	0.7 % of Reading + 4.2 μA	
Equipment to Output AC Curren (at the listed frequencies) FO	t /		
10 Hz to 20 Hz	33 mA to 330 mA	0.3 % of Reading + 51 μA	
20 Hz to 45 Hz	33 mA to 330 mA	0.2 % of Reading + 31 μA	
0.045 kHz to 1 kHz	33 mA to 330 mA	0.2 % of Reading + 35 μA	
1 kHz to 5 kHz	33 mA to 330 mA	0.3 % of Reading + 9.3 μA	
5 kHz to 10 kHz	33 mA to 330 mA	0.8 % of Reading + 170 μA	
Equipment to Output AC Curren (at the listed frequencies) FO	t		
10 Hz to 45 Hz	0.33 A to 2.2 A	0.2 % of Reading + 510 μA	
0.045 kHz to 1 kHz	0.33 A to 2.2 A	0.2 % of Reading + 580 μA	
1 kHz to 5 kHz	0.33 A to 2.2 A	0.9 % of Reading + 410 μA	
Equipment to Output AC Curren (at the listed frequencies) FO	t		
45 Hz to 65 Hz	2.2 A to 11 A	0.06 % of Reading + 5.8 mA	
65 Hz to 500 Hz	2.2 A to 11 A	0.1 % of Reading + 5.5 mA	
0.5 kHz to 1 kHz	2.2 A to 11 A	0.4 % of Reading + 4.1 mA	
Equipment to Output AC Curren (at the listed frequencies) FO	t- Clamp Only	•	
65 Hz to 440 Hz	Up to 110 A	1 % of Reading + 38 mA	
45 Hz to 65 Hz	Up to 550 A	1 % of Reading + 770 mA	
Equipment to Measure AC Current @ 60 Hz FO	100 mA to 1 A	6 μΑ	HP 3458A & Load GIDEP





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output AC Voltage	2		Fluke 5500A
(at the listed frequencies) FO		Louis CD 1: 20 M	GIDEP
10 Hz to 45 Hz	Up to 33 mV	0.18 % of Reading + 20 μV	_
45 Hz to 10 kHz	Up to 33 mV	0.088 % of Reading + 20 μV	
10 kHz to 20 kHz	Up to 33 mV	0.12 % of Reading + 20 μV	
20 kHz to 50 kHz	Up to 33 mV	0.14 % of Reading + 20 μV	
50 kHz to 100 kHz	Up to 33 mV	0.21 % of Reading + 33 μV	
100 kHz to 500 kHz	Up to 33 mV	0.52 % of Reading + 60 μV	
Equipment to Output AC Voltage (at the listed frequencies) FO			
10 Hz to 45 Hz	33 mV to 330 mV	0.13 % of Reading + 50 μV	
45 Hz to 10 kHz	33 mV to 330 mV	0.033 % of Reading + 20 μV	
10 kHz to 20 kHz	33 mV to 330 mV	0.056 % of Reading + 20 μV	
20 kHz to 50 kHz	33 mV to 330 mV	0.089 % of Reading + 40 μV	
50 kHz to 100 kHz	33 mV to 330 mV	0.13 % of Reading + 0.17 mV	
100 kHz to 500 kHz	33 mV to 330 mV	0.56 % of Reading + 0.33 mV	
Equipment to Output AC Voltage (at the listed frequencies) FO		Mo	
10 Hz to 45 Hz	0.33 V to 3.3 V	0.075 % of Reading + 0.25 mV	
45 Hz to 10 kHz	0.33 V to 3.3 V	0.016 % of Reading + 60 μV	
10 kHz to 20 kHz	0.33 V to 3.3 V	0.041 % of Reading + 60 μV	
20 kHz to 50 kHz	0.33 V to 3.3 V	0.074 % of Reading + 0.3 mV	
50 kHz to 100 kHz	0.33 V to 3.3 V	0.12 % of Reading + 1.7 mV	
100 kHz to 500 kHz	0.33 V to 3.3 V	0.3 % of Reading + 3.3 mV	1
Equipment to Output AC Voltage (at the listed frequencies) FO		· · · · ·	
10 Hz to 45 Hz	3.3 V to 33 V	0.75 % of Reading + 2.5 mV	
45 Hz to 10 kHz	3.3 V to 33 V	0.023 % of Reading + 0.6 mV	
10 kHz to 20 kHz	3.3 V to 33 V	0.042 % of Reading + 2.6 mV	
20 kHz to 50 kHz	3.3 V to 33 V	0.097 % of Reading + 5 mV	1
50 kHz to 100 kHz	3.3 V to 33 V	12 % of Reading + 17 mV	1
Equipment to Output AC Voltage (at the listed frequencies) FO		1	
0.045 kHz to 1 kHz	33 V to 330 V	0.28 % of Reading + 6.6 mV	1
1 kHz to 10 kHz	33 V to 330 V	0.042 % of Reading + 15 mV	1
10 kHz to 20 kHz	33 V to 330 V	0.046 % of Reading + 33 mV	1





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Equipment to Output AC Voltag	Fluke 5500A		
(at the listed frequencies) FO	220 M + 1 000 M	0.044.6/ C.D 1' 20 V	GIDEP
0.045 kHz to 1 kHz	330 V to 1 000 V	0.044 % of Reading + 80 mV	_
1 kHz to 5 kHz	330 V to 1 000 V	0.1 % of Reading + 0.1 mV	_
5 kHz to 8 kHz	330 V to 1 000 V	0.1 % of Reading + 0.5 V	777 2 / 70 /
Equipment to Measure AC Volta (at the listed frequencies) FO	ige		HP 3458A GIDEP
10 Hz to 40 Hz	10 mV to 100 mV	0.011 % of Reading + 4 μV	
0.04 kHz to 1 kHz	10 mV to 100 mV	0.015 % of Reading + 2 μV	
1 kHz to 20 kHz	10 mV to 100 mV	0.014 % of Reading + 2 μV	
20 kHz to 50 kHz	10 mV to 100 mV	0.032 % of Reading + 2 μV	
50 kHz to 100 kHz	10 mV to 100 mV	0.082 % of Reading + 2 μV	
100 kHz o 300 kHz	10 mV to 100 mV	0.49 % of Reading + 10 μV	
0.3 MHz to 1 MHz	10 mV to 100 mV	1 % of Reading + 10 μV	
Equipment to Measure AC Volta (at the listed frequencies) FO	age		
10 Hz to 40 Hz	0.1 V to 10 V	0.012 % of Reading + 40 μV	
0.04 kHz to 1 kHz	0.1 V to 10 V	0.013 % of Reading + 20 μV	
1 kHz to 20 kHz	0.1 V to 10 V	0.019 % of Reading + 20 μV	
20 kHz to 50 kHz	0.1 V to 10 V	0.022 % of Reading + 20 μV	
50 kHz to 100 kHz	0.1 V to 10 V	0.045 % of Reading + 20 μV	
100 kHz o 300 kHz	0.1 V to 10 V	0.21 % of Reading + 0.1 mV	
0.3 MHz to 1 MHz	0.1 V to 10 V	0.82 % of Reading + 0.1 mV	
Equipment to Measure AC Volta (at the listed frequencies) FO	ige		
1 Hz to 40 Hz	10 V to 100 V	0.018 % of Reading + 4 mV	
0.04 kHz to 1 kHz	10 V to 100 V	0.019 % of Reading + 2 mV	
1 kHz to 20 kHz	10 V to 100 V	0.019 % of Reading + 2 mV	
20 kHz to 50 kHz	10 V to 100 V	0.029 % of Reading + 2 mV	
50 kHz to 100 kHz	10 V to 100 V	0.10 % of Reading + 2 mV	
Equipment to Measure AC Volta (at the listed frequencies) FO	nge		
0.04 kHz to 1 kHz	100 V to 1 000 V	0.25 % of Reading + 20 mV	
Equipment to Measure HV AC Voltage FO	(1 to 20) kV	1.3% of Reading	Fluke 80K-40 & HP 3458A GIDEP





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration, Indication and Control	600 °C to 800 °C	0.45 °C	Fluke 5500A
	800 °C to 1 000 °C	0.36 °C	Electrical Simulation of
Equipment used with Thermocouple Type B FO	1 000 °C to 1 500 °C	0.32 °C	Thermocouple Output GIDEP
Thermocoupie Type B	1 500 °C to 1 820 °C	0.35 °C	GIDEI
Temperature Calibration,	Up to 150 °C	0.32 °C	
Indication and Control	150 °C to 650 °C	0.28 °C	
Equipment used with Thermocouple Type C FO	650 °C to 1 000 °C	0.33 °C	
Thermocoupie Type C	1 000 °C to 1 800 °C	0.51 °C	
	1 800 °C to 2 316 °C	0.85 °C	
Temperature Calibration,	-250 °C to -100 °C	0.3 °C	
Indication and Control	-100 °C to -25 °C	0.21 °C	
Equipment used with Thermocouple Type E FO	-25 °C to 350 °C	0.18 °C	
Thermocoupie Type E	350 °C to 650 °C	0.11 °C	
	650 °C to 1 000 °C	0.11 °C	
Temperature Calibration,	-210 °C to -100 °C	0.31 °C	
Indication and Control	-100 °C to -30 °C	0.2 °C	
Equipment used with Thermocouple Type J FO	-30 °C to 150 °C	0.18 °C	
Thermocoupie Type v	150 °C to 760 °C	0.16 °C	
	760 °C to 1 200 °C	0.15 °C	
Temperature Calibration,	-200 °C to -100 °C	0.4 °C	
Indication and Control	-100 °C to -25 °C	0.23 °C	
Equipment used with Thermocouple Type K FO	-25 °C to 120 °C	0.17 °C	
Thermocoupie Type II	120 °C to 1 000 °C	0.14 °C	
	1 000 °C to 1 372 °C	0.18 °C	
Temperature Calibration,	-200 °C to -100 °C	0.41 °C	
Indication and Control	-100 °C to -25 °C	0.24 °C	
Equipment used with Thermocouple Type N FO	-25 °C to 120 °C	0.22 °C	
	120 °C to 410 °C	0.21 °C	
	410 °C to 1 300 °C	0.29 °C	
Temperature Calibration,	Up to 250 °C	0.58 °C	
Indication and Control	250 °C to 400 °C	0.36 °C	
Equipment used with Thermocouple Type R FO	400 °C to 1 000 °C	0.35 °C	
	1 000 °C to 1 767 °C	0.41 °C	





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration,	Up to 250 °C	0.48 °C	Fluke 5500A
Indication and Control	250 °C to 400 °C	0.37 °C	Electrical Simulation of
Equipment used with Thermocouple Type S FO	400 °C to 1 000 °C	0.38 °C	Thermocouple Output GIDEP
Thermocoupie Type 5	1 000 °C to 1 767 °C	0.47 °C	OID EI
Temperature Calibration,	-250 °C to -150 °C	0.96 °C	
Indication and Control	-150 °C to 0 °C	0.57 °C	
Equipment used with Thermocouple Type T FO	Up to 120 °C	0.31 °C	
Thermocoupie Type T	120 °C to 400 °C	0.17 °C	
Temperature Calibration,	-200 °C to 0 °C	0.57 °C	
Indication and Control	Up to 600 °C	0.29 °C	
Equipment used with Thermocouple Type U FO			
Oscilloscopes Level Sine Amp 50 kHz Ref. FO	5 mV to 5 V(p-p)	0.3 mV + 3 % of Reading	Fluke 5500A /SC600 GIDEP
Oscilloscopes	50 kHz to 100 MHz	0.1 mV + 2 % of Reading	
Level Sine Flatness	100 MHz to 300 MHz	0.1 mV + 2.5 % of Reading	
5 mV to 5.5 V Relative to 50 kHz Ref ^{FO}	300 MHz to 600 MHz	0.1 mV + 4.5 % of Reading	
Oscilloscopes Square Wave 1 MΩ, 100 Hz FO	1 mV to 150 V(p-p)	$40 \mu V + 0.2 \%$ of Reading	
Oscilloscopes Square Wave 50 Ω, 1 kHz ^{FO}	1 mV to 6.6 V(p-p)	40 μV + 0.35 % of Reading	
Time Marker Output Into 50 Ω FO	1 ns to 20 ms	5 μs/s	
Rise Time FO	≤ 300 ps	12 ps	

Time & Frequency

Time at Frequency			
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	MEASUREMENT	EQUIPMENT
	APPROPRIATE	CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Stopwatches/Timers FO	0.4 hr to 24 hr	0.2 s	HP 55300A GPS /5385A
			Counter
			NIST SP 960-12
Rotational Speed Indicating	10 RPM to 100,000	0.34 RPM	HP 55300A GPS/ HP
Device	RPM		3325B / HP5385 Counter
			GIDEP



Issue: 06/2023

Certificate of Accreditation: Supplement

EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Indirect Verification of Rockwell Hardness Testers HRA FO	20 HRA to 65 HRA	0.58 HRA	Hardness Standards
	70 HRA to 78 HRA	0.5 HRA	ASTM E18
	80 HRA to 84 HRA	0.37 HRA	
Indirect Verification of Rockwell	40 HRBW to 59 HRBW	0.74 HRBW]
Hardness Testers HRBW FO	60 HRBW to 79 HRBW	0.92 HRBW]
	80 HRBW to 100 HRBW	0.73 HRBW]
Indirect Verification of Rockwell	20 HRC to 30 HRC	0.88 HRC]
Hardness Testers HRC FO	35 HRC to 55 HRC	0.7 HRC]
	60 HRC to 65 HRC	0.42 HRC	1
Indirect Verification of Rockwell	70 HR15N to 77 HR15N	0.86 HR15N	1
Hardness Testers HR15N FO	78 HR15N to 88 HR15N	0.63 HR15N	1
	90 HR15N to 92 HR15N	1.4 HR15N	
Indirect Verification of Rockwell	42 HR30N to 50 HR30N	0.96 HR30N	1
Hardness Testers HR30N FO	55 HR30N to 73 HR30N	0.64 HR30N	1
	77 HR30N 82 HR30N	0.67 HR30N	1
Indirect Verification of Rockwell	74 HR15TW to 80 HR15TW	0.62 HR15TW	
Hardness Testers HR15TW FO	81 HR15TW to 86 HR15TW	0.58 HR15TW	1
	87 HR15TW to 93 HR15TW	0.45 HR15TW	1
Torque Tools FO	5 in·lbf to 150 in·lbf	0.38 % of Reading	Snap-on Versatest
	150 in·lbf to 400 in·lbf		torque calibration
	400 in·lbf to 1 000 in·lbf		system GIDEP
	50 ft·lbf to 600 ft·lbf		
Torque Testers/Analyzers FO	5 in·lbf to 150 in·lbf	0.03 % of Reading + 0.52 in·lbf	TorqueArms/Wheels
	150 in·lbf to 400 in·lbf	0.14 % of Reading + 0.014 in lbf	and Class F Weights GIDEP
	400 in·lbf to 1 000 in·lbf	0.07 % of Reading + 0.49 in lbf	GIDEP
	50 ft·lbf to 600 ft·lbf	0.013 % of Reading + 0.3 ft·lbf	1
Thickness Gages FO	Up to 60 mil	0.04 mil	Coating thickness
	60 mil to 157 mil	0.08 mil	Standards GIDEP
	158 mil to 305 mil	0.16 mil	GIDER
Magnehelic FO	Up to 150 in H2O	0.02 in H20	Fluke 725P Pressure Modules GIDEP ASME B40.100



EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

Mechanical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Pressure & Vacuum Gages FO	-15 psig to 100 psig	0.09 psig	Fluke 700P Pressure Modules GIDEP	
	100 psig to 500 psig	0.21 psig		
	500 psig to 1 000 psig	0.56 psig	ASME B40.100	
	1 000 psig to 5 000 psig	2.2 psig		
	5 000 psig to 10 000 psig	4.7 psig		
Hydraulic Torque Wrench FO	Up to 20 000 lbf·ft	0.61% of reading	AKO TSD10KPT Pressure Transducer, AKO TSD6500-3 Display, AKO TSD20011 Torque Transducer CP-051	

Mass, Force, and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Force- Compression and Tension FO	Up to 100 lbf	0.15 % of Reading + 0.05 lbf	Rice-Lake and Omega	
	100 lbf to 500 lbf	0.11 % of Reading + 0.22 lbf	Load Cells GIDEP	
	500 lbf to 1 500 lbf	0.22 % of Reading + 2.5 lbf	- GIDEP	
	1 500 lbf to 10 000 lbf	0.27 % of Reading + 11 lbf		
	10 000 lbf to 30 000 lbf	0.13 % of Reading + 38 lbf		
Mass ^F	1g to 20 g	0.057 mg	ASTM Class 1 Weights and Analytical Balance NIST 105-1 ANSI/ASTM E617	
	50 g	0.089 mg		
	100 g	0.046 mg		
	200 g	0.20 mg		
	500 g	0.21 mg		
	1 kg	1.4 mg		
	2 kg	2.1 mg		
	3 kg	2.7 mg		
	5 kg	4 mg	7	
	10 kg	180 mg		
	20 kg	160 mg	7	
Balances & Scales FO	1 g to 100 g	5.4 μg/g + 41 μg	NIST Class 1 Weights NIST Handbook 44	
	100 g to 250 g	47 μg/g + 140 μg		
	250 g to 6 100 g	$0.39 \mu g/g + 1.5 mg$		
	6 100 g to 34 kg	$12 \mu g/g + 10 mg$		
	5 lb to 1 000 lb	0.1 % of Reading	NIST Class F Weights NIST Handbook 44	





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

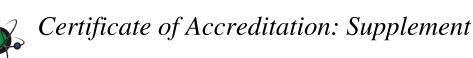
Accreditation is granted to the facility to perform the following calibrations:

Thermodynamic

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Temperature Measurement FO	-200 °C to -80 °C	0.015 °C	Fluke 525B & Fluke 5628 PRT GIDEP	
	-80 °C to 0 °C	0.022 °C		
	0 °C	0.021 °C		
	Up to 100 °C	0.021 °C		
	100 °C to 300 °C	0.031 °C		
	300 °C to 400 °C	0.036 °C		
	400 °C to 600 °C	0.048 °C		
Temperature- Analog and Digital Thermometers ^{FO}	-50 °C to 0 °C	0.083 °C	Fluke 525B & Fluke 5628 and Dry Block GIDEP	
	0 °C	0.061 °C		
	Up to 100 °C	0.083 °C		
	100 °C to 300 °C	0.086 °C		
	300 °C to 400 °C	0.088 °C		
	400 °C to 600 °C	0.093 °C		
Infrared Thermometers FO	Up to 100 °C	1.3 °C	Omega BB4A Blackbody Calibrator GIDEP	
	200 °C to 400 °C	2.2 °C		
	400 °C to 900 °C	2.6 °C		
Humidity Indicators FO	10 % RH to 40 % RH	2.4 % RH	Vaisala HMP76/M170 &	
	50 % to 90 % RH	3.1 % RH	Salts GIDEP NBS 81A (1977)	

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % of Reading using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.





EML, LLC

998 Elm Hill Pike, Nashville, TN 37210 Contact Name: Stephen Kane Phone: 615-771-2560

Accreditation is granted to the facility to perform the following calibrations:

- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer^{FO} would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 5. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 6. The term D represents diameter in inches or millimeters as appropriate to the uncertainty statement.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 8. The term DL represents diagonal length of measured area of a surface plate.
- 9. The term "X" proceeded by a number represents the number of times a lense system magnifies an image relative to its actual size. CMC stated as "% of Reading of magnification" represents the CMC of magnification expressed as a percentage of the total magnification.